

Source Description: Small perchloroethylene dry cleaning facility that uses less than 140 gallons perchloroethylene per rolling, 12-month period

MGP Number:MGP01502020706

Part II - FACILITY SPECIFIC TERMS AND CONDITIONS

A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions

None.

B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions

None.

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Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Small Area Perchloroethylene Dry Cleaning Facility consisting of one or more dry-to-dry, closed loop cleaning machines.	OAC rule 3745-31-05 (A)(3)	Perchloroethylene usage at this facility shall not exceed 139 gallons per rolling, 12-month period. Emissions of perchloroethylene from this facility shall not exceed 0.94 ton per rolling, 12-month period. The requirements of this rule also include compliance with OAC rule 3745-21-09(AA) and 40 CFR Part 63, Subparts A & M.
	OAC rule 3745-21-09(AA)	See terms A.I.2.a and A.II.1-4.
	40 CFR Part 63, Subparts A & M	See terms A.I.2.b and A.II.5-10.

2. Additional Terms and Conditions

- 2.a The exhaust from each dry cleaning machine shall be vented through a refrigerated condenser.
- 2.b The dryer shall be equipped with or vented to a refrigerated vapor condenser whereby there is no exhaust of perchloroethylene vapors to the ambient air throughout the drying cycle, except for when the dryer's door is momentarily opened during loading or unloading.

II Operational Restrictions

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- 1 The waste from any diatomaceous earth filter which has been used to filter perchloroethylene shall contain no more than twenty-five per cent (25%) by weight VOC, as determined under paragraph (J) of OAC rule 3745-21-10.
- 2 The waste from any distillation operation (solvent still) which has been used to distill perchloroethylene shall contain no more than sixty per cent (60%) by weight VOC, as determined under paragraph (J) of OAC rule 3745-21-10.
- 3 Any disposable filter cartridge which has been used to filter perchloroethylene shall be drained in the filter housing for at least twenty-four (24) hours before being discarded.
- 4 All equipment must be maintained so as to prevent the leaking of perchloroethylene liquid and prevent perceptible vapor leaks from gaskets, seals, ducts, and related equipment. Any equipment which is leaking perchloroethylene liquid or has a perceptible vapor leak shall not be operated until the leak is repaired.
- 5 The permittee shall store all perchloroethylene and wastes that contain perchloroethylene in solvent tanks or solvent containers with no perceptible leaks.
- 6 The door of each dry cleaning machine shall be closed at all times except to transfer articles to and from the machine.
- 7 The dry cleaning machine shall be operated and maintained according to manufacturer's specifications and recommendations.
- 8 The outlet gas-vapor stream temperature of the condenser shall not be greater than 45 degrees Fahrenheit.
- 9 Perchloroethylene shall not be vented or released to the atmosphere while the dry cleaning machine drum is rotating.
- 10 The machine shall be operated with a diverter valve to prevent air drawn into the dry cleaning machine (when the machine door is open) from passing through the refrigerated condenser.

III Monitoring and/or Record keeping Requirements

- 1 A leak detection and repair program to inspect all dry cleaning equipment for leaks that are obvious from sight, smell, or touch shall be conducted. Pursuant to OAC rule 3745-21-09(AA)(1)(e), any equipment found to be leaking perchloroethylene liquid or vapor is not to be operated until the leak is repaired. Leaks are to be repaired within 24 hours after being found, or repair parts ordered within two (2) working days after detecting a leak that needs repair parts. Repair parts shall be installed within five (5) working days after they are received. In accordance with 40 CFR Part 63 Subpart M, compliance with this requirement shall be determined through *weekly* visual inspections of the

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following components while the dry cleaning system is operating:

- a hose and pipe connections, fittings, coupling and valves;
 - b machine door gaskets and seatings;
 - c filter gaskets and seatings;
 - d pumps;
 - e solvent tanks and containers;
 - f water separators;
 - g filter sludge recovery;
 - h distillation valves;
 - i diverter valves;
 - j saturated lint from the lint basket;
 - k cartridge filters and housings;
 - l muck cookers;
 - m stills; and
 - n exhaust dampers.
- 2 The temperature of the air-perchloroethylene gas-vapor stream on the outlet side of the refrigerated condenser shall be measured weekly with a temperature sensor. The temperature sensor shall be used according to the manufacturer's instructions and shall be designed to measure a temperature of 45 degrees Fahrenheit to an accuracy of plus or minus 2 degrees Fahrenheit. If the outlet temperature is higher than 45 degrees Fahrenheit, adjustments or repairs shall be made to meet that value. Repair parts shall be ordered within two (2) working days after detecting a violation that needs repair parts. Repair parts shall be installed within five (5) working days after they are received.
- 3 The following records shall be kept on site in a log for a period of not less than five (5) years, and shall be made available upon request:
- a Receipts of all perchloroethylene purchases.
 - b The volume of perchloroethylene purchased each month as recorded from perchloroethylene purchases. If no perchloroethylene is purchased during a given month, then the entry into the log shall be zero gallons.
 - c The calculation and result of the yearly perchloroethylene consumption (12-month rolling summation) to be determined on the first day of each month.
 - d The results of all visual inspections, including the dates when the dry cleaning system components are inspected for leaks and the name or location of dry cleaning system components where leaks are detected.
 - e The dates of repair and records of written or verbal orders for repair parts.

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- f The results and dates of all equipment monitoring required by this permit.
 - g Control equipment maintenance.
 - h The amount of fabric dry cleaned with perchloroethylene, from January 1 to December 31 of each year, in pounds.
- 4 A copy of the design specifications and the operating manuals for each dry-cleaning system and each emission control device located at the dry cleaning factory shall be retained on site and shall be made available upon request.

IV Reporting Requirements

- 1 The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) and the U.S. EPA (Region 5) in writing of any record from section III.3.c showing that the perchloroethylene usage limitation specified in section A.I.1 was exceeded. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) and the U.S. EPA (Region 5) within 45 days after the exceedance occurs.

V Testing Requirements

- 1 Compliance with the mass emission limit listed in Section A.I.1 of 0.94 ton perchloroethylene per rolling, 12-month period is demonstrated by multiplying the rolling, 12-month consumption of perchloroethylene in gallons (required in Section III.3.c) times the percentage (0.66) of perchloroethylene assumed to be emitted to the atmosphere (including vent and fugitive emissions), times the specific density of perchloroethylene (0.00675 ton/gallon).
- 2 Compliance with the annual perchloroethylene consumption limitation shall be determined using the records maintained in accordance with Section III.3.
- 3 Compliance with the VOC content limitations for the waste from the diatomaceous earth filter and the waste from a solvent still shall be determined using the methods and procedures in OAC rule 3745-21-10(J).

VI Miscellaneous Requirements

- 1 If probable cause exists indicating this emissions unit is causing or contributing to a nuisance, in violation of OAC rule 3745-15-07, the owner or operator of this emissions unit shall be required to submit and implement a control program that will bring this emissions unit into compliance.
- 2 If the total yearly consumption of perchloroethylene exceeds **140** gallons per year, this facility becomes a **large** source and must comply with the requirements for a major source per 40 CFR, Part 63, Subpart M, within 180 days of the exceedance determination.

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B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

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Small Area Perchloroethylene Dry Cleaning Facility consisting of one or more dry-to-dry, closed loop cleaning machines.	None	None

2. Additional Terms and Conditions

None.

II. Operational Restrictions

None.

III. Monitoring and/or Recordkeeping Requirements

None.

IV. Reporting Requirements

None.

V. Testing Requirements

None.

VI. Miscellaneous Requirements

None.