

- (A) The owner or operator shall establish and implement written procedures to manage changes, except for "replacements in kind", to process chemicals, technology, equipment, and procedures; and, changes to stationary sources that affect a covered process.
- (B) The procedures shall include all of the following:
 - (1) The technical basis for the proposed change;
 - (2) Impact of change on safety and health;
 - (3) Modifications to operating procedures;
 - (4) Necessary time period for the change; and
 - (5) Authorization requirements for the proposed change.
- (C) Employees, maintenance and contract employees whose job tasks will be affected by a change in the process shall be informed of, and trained in, the change prior to start-up of the process or affected part of the process.
- (D) If a change covered by this paragraph results in a change in the process safety information required by rule 3745-104-24 of the Administrative Code, such information shall be updated accordingly.
- (E) If a change covered by this paragraph results in a change in the operating procedures or practices required by rule 3745-104-26 of the Administrative Code, such procedures or practices shall be updated accordingly.

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